

Business Pitch - Orbital Operations Club

1 Executive Summary & Dual-Use Value Proposition

The Modular Lunar Augmentation System is a modular hardware platform designed to support human physical capability on the Lunar Gateway and during lunar operations. Its modular design allows components to be repaired or replaced in orbit, reducing reliance on Earth's resupply.

The system is designed for dual use to ensure viability. It supports injured astronauts during recovery in low-gravity environments, allowing experienced crew members to return to duty, and provides exoskeleton assistance for healthy astronauts during extravehicular and physically demanding tasks. By serving both roles, the system remains valuable even when rehabilitation demand is low, supporting its inclusion as long-term lunar infrastructure.

2 Market Segmentation & Strategic Trade-offs

The primary market for the proposed system comprises space agencies prioritising stringent reliability and low production volumes. Within this sector, hardware development is defined by rigorous qualification and review processes that, while increasing upfront certification costs and extending timelines, are essential for minimising in-orbit failures [1]. These substantial investments in reliability assurance and post-procurement testing are typically offset by long-term contracts and by mitigating mission-level risks [2]. Competition here is dominated by established aerospace contractors offering mission-proven solutions with extensive flight heritage; however, these traditional systems often suffer from limited flexibility and high non-recurring engineering costs. The proposed system distinguishes itself by utilising a modular core architecture that reduces redesign effort without compromising the certification standards required for mission-critical applications.

The secondary market targets in-space research and technology demonstration organisations that require modular, reconfigurable platforms for rapid experimentation. In contrast to the primary market, these entities favour ease of integration, upgradeability, and faster iteration over extensive certification, accepting higher operational risks and shorter lifecycles. Competition in this segment consists of modular payload platforms focused on in-orbit testing that often lack the structural robustness or scalability needed for long-term use. By bridging experimental plug-and-play modularity with a durable, scalable core, the proposed system allows research platforms to evolve into operational deployments, addressing the gap between short-term demonstrations and long-duration mission readiness.

3 Operational Logistics & Manufacturing

The Modular Lunar Augmentation System follows a "Core-Peripherals" logistics approach, aligning with the emerging space logistics sector identified by industry leaders [3]. Under this model, high-value components (Actuators) are transported from Earth, while low-value shells are manufactured in orbit.

Rather than acting solely as a storage depot, we utilise the Gateway's Habitation and Logistics Outpost (HALO) as an active manufacturing hub. Leveraging the module's verified onboard power and habitation infrastructure [4], we produce structural fittings on-demand. This transforms the Gateway into a resilient logistics node, reducing launch mass and enabling rapid repair

without Earth resupply.

4 Financial Architecture & Funding Strategy

Our financial strategy ensures a Return on Investment within 10 years of the initial Gateway operations; all costs are calculated at 2025 GBP values.

1. Cost Structure & Financial Breakdown

We categorise financial outflows into fixed Research and Development & Intellectual Property (R&D, IP) and variable (manufacturing, launch) costs. We allocate £2,000,000 for certification, in compliance with UK Space Agency grant caps [5], and obtain Titanium and aerospace-grade polymers for on-site manufacturing [6]. Launch fees are projected at £1,200/kg based on SpaceX Starship estimates [7]. To ensure mission resilience, we include mandatory insurance premiums and ground segment staffing in our total Phase 1 requirement of £4.5m, detailed below:

Cost Category	Value (£)	Cost Category	Value (£)
R&D & Certification	2,000,000	Launch Fees (1,000kg)	1,200,000
Manufacturing & Materials	500,000	Insurance (10% of Launch)	120,000
Ground Ops & Staffing	680,000	TOTAL SYSTEM COST	4,500,000

2. Funding, Pricing & Return on Investment (ROI)

To satisfy the 10-year ROI requirement, we utilise a dual-income model that leverages terrestrial revenue to fund space certification:

- **Terrestrial Licensing (Years 4–20):** We license our actuator IP to the industrial and mining sectors. With the global exoskeleton market projected to grow 254% to £1.47 billion by 2030 [8], we estimate licensing revenue of £500,000 annually starting in Year 4. This early cash flow mitigates the negative R&D carry.
- **Agency Milestone Payments (Year 6+):** As we enter Phase 2 (Space Certification), we transition to agency development contracts. We price the total flight system at £3.5m (paid in development milestones), which is < 10% of the £44m cost to replace an injured astronaut [9].

With cumulative licensing revenue and Phase 2 agency funding, we surpass the £4.5m break-even threshold by Year 8. Long-term profitability is secured via annual maintenance contracts priced at 15% of the unit cost upon operational deployment in Year 19.

5 Sustainability & Social Impact

Sustainability is achieved through reduced lifecycle costs and minimised resupply dependency.

Material Circularity: We utilise Titanium Alloy (Ti-6Al-4V) for the load-bearing housing to ensure operational longevity. The leg sections are manufactured from Carbon Fibre Reinforced Polymer (CFRP) featuring a silicone insert liner for user comfort. To support circularity, we utilise a thermoplastic matrix for the CFRP, enabling on-orbit recycling into filament, a capability validated by NASA’s Refabricator mission [10].

Operational Resilience & Compliance: A modular “plug-and-play” architecture enables technical upgrades without full system disposal. This strategy aligns with the ESA Space Debris Mitigation Policy (2024) [11] by preventing the accumulation of obsolete hardware and ensuring a “Zero Debris” lunar environment.

Social Impact: The system promotes inclusivity by extending careers for veteran specialists and enabling astronauts with disabilities to operate in deep space. By restoring injured crew to flight

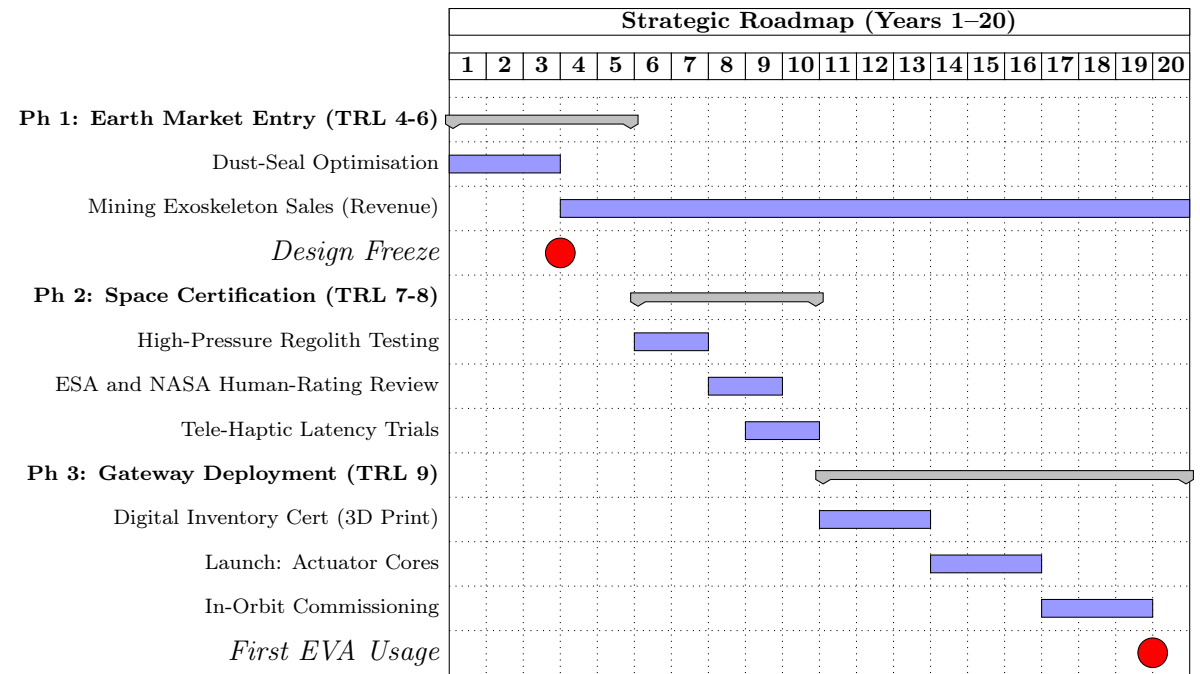
status, we mitigate the loss of mission-critical expertise and support the social sustainability of lunar habitation.

6 Risk Management & Operational Resilience

Risk Category	Specific Risk Identified	Mitigation Strategy
Technical	Component failure due to abrasive lunar regolith ingress.	Implement high-pressure regolith simulant tank testing to validate seal integrity; maintain on-orbit 3D-printable replacement parts for immediate repair.
Market	Low demand volume for space prosthetics, narrow niche.	Adopt a dual-use Augmentation Strategy to sell modular joints as extra limbs for all EVA astronauts, significantly increasing the Total Addressable Market.
Financial	High certification costs causing initial negative cash flow.	Reinvest revenue from terrestrial licensing, mining and defence sectors, to fund space-grade qualification and TRL advancement.
Operational	Signal latency during remote teleoperation from the Gateway.	Integrate low-level predictive control algorithms and local haptic feedback loops to allow autonomous safety reflexes without ground-command delays.
Sustainability	End-of-life hardware contributing to orbital debris.	Execute a Circular Lifecycle plan, titanium cores are returned for refurbishment, while polymer shells are recycled into 3D printer filament on-station.

Table 1: Strategic Risk Matrix and Mitigation Framework

7 Strategic Roadmap & 2045 Outlook



Strategic Summary: The roadmap secures financial stability via terrestrial mining sales in Phase 1 to fund capital-intensive NASA and ESA certification, strictly adhering to the ESA Science Technology Development Route (TRL 1–9) [12]. By 2045, a core-peripherals model is leveraged, with 3D printing of modular interfaces on-orbit to support deep-space transit and Mars missions. The circular end-of-life strategy ensures titanium core refurbishment and polymer recycling, maintaining a competitive edge through 15% R&D reinvestment into second-generation self-healing actuators.

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